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SECTION I

CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

All Blacks, Bases and Standard Inks
 11000,11015,11054,11541,11033,10000,10200,11985,11901,
 19575,11900,19555 All GEN and GEN SO Inks.

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SECTION II

COMPOSITION/INFORMATION ON INGREDIENTS

	wt. %

Polyvinyl Chloride Resin	10 - 40
Phthalate Ester	0 - 50
Benzoate Ester	0 - 40
Inert Filler	0 - 35
Color	0 - 40
Other	0 - 3

HAZARDOUS INGREDIENTS

INGREDIENT NAME / CAS NUMBER	EXPOSURE LIMITS	CONCENTRATION (%)
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None Known		

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SECTION III

HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS:

SHORT TERM OVEREXPOSURE	REPEATED OVEREXPOSURE
INGESTION- None Determined	INGESTION- None Determined
INHALATION- None Determined	INHALATION- None Determined
EYE CONTACT- None Determined	EYE CONTACT- None Determined
SKIN CONTACT- None Determined	SKIN CONTACT- None Determined

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SECTION IV

FIRST AID AND EMERGENCY PROCEDURES

INGESTION : If possible, Do Not leave victim unattended.
 Seek medical attention.
INHALATION : Remove to fresh air.
EYE CONTACT : Flush eyes with water until relieved.
 Consult a physician.
SKIN CONTACT : None should be needed.

NOTE TO PHYSICIAN: Any treatment that might be required for
 overexposure should be directed at the
 control of symptoms and clinical conditions.

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SECTION V

PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL FORM..... Clear, White, or Colored Viscous Liquid
BOILING POINT..... Not Applicable
pH..... Not Applicable
SOLUBILITY IN WATER... Negligible
VAPOR DENSITY..... Heavier Than Air
EVAPORATION RATE..... Slower Than Ether
% VOLATILE by WEIGHT.. Less Than 0.02 lb/gal (8.00 gm/L)

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SECTION VI

FIRE FIGHTING MEASURES

FLASH POINT..... 375 F (Cleveland Open Cup)
EXTINGUISHING MEDIA..... Water Spray, Dry Chemical, CO2, Foam
SPECIAL PROCEDURES..... Wear self contained breathing
 apparatus and protective clothing to
 prevent contact with skin and eyes.
UNUSUAL FIRE AND EXPLOSION HAZARDS... None Known

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SECTION VII

REACTIVITY

STABILITY..... This is a stable material.
HAZARDOUS POLYMERIZATION.... Will Not Occur.
IMCOMPATABILITY..... Oxidizing Materials can cause a

THIS SECTION CONTINUED ON NEXT PAGE

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SECTION VII

reaction.
DECOMPOSITION PRODUCTS..... CO3, CO, and some HCl.

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SECTION VIII

ACCIDENTAL RELEASE MEASURES

SPELL OR LEAK PROCEDURES.... Isolate hazard area and contain
spill or leak with absorbant
materials. Prevent runoff from
entering drains, sewers, or
streams.

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SECTION IX

EXPOSURE CONTROLS / PERSONAL PROTECTION

EYE PROTECTION REQUIREMENTS.....Safety Glasses or Goggles
are recommended.
SKIN PROTECTION REQUIREMENTS.....Disposable Vinyl Gloves are
recommended.
RESPIRATORY PROTECTION REQUIREMENTS...Not likely to be needed.
VENTILATION REQUIREMENTS.....Use general dilution and
local exhaust ventilation.

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SECTION X

HANDLING AND STORAGE

STORAGE TEMPERATURE (MIN/MAX)..... 65 F To 90 F
SPECIAL SENSITIVITY..... Avoid DIRECT SUNLIGHT AND HEAT

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SECTION XI

ECOLOGICAL AND TOXICOLOGICAL INFORMATION

NO INFORMATION AVAILABLE

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SECTION XII

DISPOSAL CONSIDERATIONS

Waste Disposal Methods..... Harden material by heating to a solid, then dispose of as solid waste or incineration. Observe all federal, state, and local laws concerning health and environment.

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SECTION XIII

REGULATORY INFORMATION

Classified as a Class IIIB Combustible Liquid
HMIS Rating.... H-1 Health Hazard (Slight)
F-1 Fire Hazard (Slight)
R-0 Reactivity (Minimal)
Personal Protection-A (Glasses)

This product contains a chemical which appears on the following state substance list(s):

California Proposition 65 : Vinyl Chloride (CAS# 75-01-4)

Massachusetts Substance List: Vinyl Chloride (CAS# 75-01-4)

Butyl Benzyl Phthalate (CAS# 85-68-7)

New Jersey Hazardous Substance List: Vinyl Chloride (CAS# 75-01-4)

Butyl Benzyl Phthalate (CAS# 85-68-7)

Pennsylvania Hazardous Substance List: Vinyl Chloride (CAS# 75-01-4)

Butyl Benzyl Phthalate (CAS# 85-68-7)